



dark matter composites ltd

Course Title: Wet Lay-Up Laminating

Course Code: DMSC51

Course Fees: £1,250.00 course fee plus £250.00 UK VAT (£1,500.00 per delegate)

Structure: 30% theory, 70% practical, 12 delegates maximum, no experience required

Summary

Wet lay-up is the most widely used laminating process. We use a structured approach to train delegates to produce quality parts consistently. Using controlled processing, delegates reduce wastage and generated fumes to comply with new emissions laws. Working with a large range of materials, tools and laminating techniques, delegates will gain a level of practical competence during the course.

This course is suitable for the full training of wet lay-up laminators, as well as engineers who need a complete understanding of the process and design aspects of this laminating technique.

Course Content

| | 09:00 – 11:00 | 11:15 – 13:15 | 13:45 – 15:45 | 16:00 – 18:00 |
|-----------|--|--|---|--|
| Monday | <u>Introduction</u> <u>Equipment issue</u> <u>Health & Safety</u> <u>Theory</u> Introduction to composites theory, matrix, reinforcing & fabric materials | <u>Theory & Demo</u> Wet lay-up processing Exotherm and controlling risk Controlling styrene emissions Lay-up specifications | <u>Theory, Demo & Practical</u> Tooling care, preparation & release agents <u>Demo & Practical</u> Gel coat calculations, dispensing & preparation Polyester gel coat application | <u>Demo & Practical</u> Laminate convex shapes with a range of reinforcements, fabrics & polyester resins Brush & small roller application methods |
| Tuesday | <u>Demo & Practical</u> Laminate concave shapes with a range of reinforcements, fabrics & polyester resins Combined brush & small roller application methods | <u>Theory & Demo</u> Storing, handling & templating of fabrics Ply orientation, nesting & kitting <u>Practical</u> Preparation of a range of fabrics to part specification | <u>Theory & Demo</u> Storage, handling & safe dispensing of gel coats, pigments, accelerators & catalysts <u>Practical</u> Preparation & application of epoxy gelcoats | <u>Practical</u> Laminating of internal, external, acute & radius corners, feathered, butt & overlap joins, vertical & horizontal surfaces with a range of reinforcements, fabrics & epoxy resins |
| Wednesday | <u>Practical</u> Laminating of internal, external, acute & radius corners, feathered, butt & overlap joins, vertical & horizontal surfaces with a range of reinforcements, fabrics & epoxy resins | <u>Theory & Demo</u> Preparation of multi part tooling <u>Practical</u> Prepare loose tooling, nett edges and joggle tooling | <u>Theory & Demo</u> Continuous laminating over large areas, sequence planning & use of peel plies <u>Practical</u> Continuous laminating of a large part in groups with nett edges, joggle details, vertical & horizontal surfaces, peel plies & green trimming | |
| Thursday | <u>Theory & Demo</u> Sandwich structures Core materials Bonding, joining, inserts & hardpads Flowcoats | <u>Practical</u> Preparation & lamination of core materials and closing plies Preparation & fitting of inserts and ancillaries using bonding paste | <u>Theory & Discussion</u> De-bag & de-mould parts Process control & inspection Causes of & identifying defects | <u>Assessed Practical</u> Planning of operations Preparation of complex tool & materials, including nett edges, return edges, split lines, cores, inserts, hard pads & vertical surfaces |
| Friday | <u>Assessment of Competency</u> Laminate a complex assessment part start to finish including gel coating, laminating plies, inserts and core materials | | | <u>Written test</u> <u>Equipment return</u> <u>Reinstate Workshop</u> <u>Summary / Feedback</u> |



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Composite Course Schedule 2019-20

We provide the most comprehensive range of composite training courses available. Delegates regularly attend our courses from all industry sectors worldwide which are suitable for individuals and small companies through to tier one suppliers and OEMs.

We are continually involved in training industry personnel for the next generation of composite parts. Our courses are recognised as demanding, rewarding and representative of current best practice and processes and are continually updated. Our tutors are industry experts and our facilities set the standards for best practice and are specifically designed for delivery of composite training courses.

| Course Code | Title | Price per Delegate (incl. 20% UK VAT) | Course Dates |
|--------------------|---|--|--|
| DMSC50 | Introduction to Composite Materials & Processes | £1,500.00 | 1-5 Jun 2020 |
| DMSC51 | Wet Lay-Up Laminating | £1,500.00 | 6-10 Jul 2020 |
| DMSC52 | Spray Lay-Up Laminating | £1,500.00 | 13-17 Jul 2020 |
| DMSC53 | Resin Infusion Laminating & Light RTM | £1,500.00 | 11-15 May 2020 |
| DMSC54 | Pre-Preg Laminating – Stage 1 | £1,500.00 | 14-18 Oct 2019 24-28 Feb 2020 12-16 Oct 2020 |
| DMSC55 | Pre-Preg Laminating – Stage 2 | £1,500.00 | 21-25 Oct 2019 19-23 Oct 2020 |
| DMSC56 | Pre-Preg Mould Making | £1,740.00 | 5-9 Oct 2020 |
| DMSC57 | Trimming, Finishing & Assembly of Composites | £1,740.00 | 15-19 Jun 2020 |
| DMSC58 | Composite Repair – Stage 1 | £1,740.00 | 18-22 Nov 2019 16-20 Mar 2020 16-20 Nov 2020 |
| DMSC59 | Composite Repair – Stage 2 | £1,740.00 | 25-29 Nov 2019 23-27 Mar 2020 23-27 Nov 2020 |
| DMSC60 | Producing Your Own Composite Parts | £1,500.00 | 27 Apr – 1 May 2020 |
| DMSC61 | Composites for Engineers & Designers Stage 1 - Materials & Processes | £1,500.00 | 3-7 Feb 2020 7-11 Sep 2020 |
| DMSC62 | Composites for Engineers & Designers Stage 2 - Advanced Design | £1,500.00 | 14-18 Sep 2020 |

Bespoke Training Courses

If you cannot find a course to suit your needs, bespoke courses can also be provided for individuals through to full company training programmes, worldwide at the customers' own facilities or at our premises. Pricing is dependent on location, delegates and course content. Please contact us to discuss your needs.

t/f +44 (0)1582 791001 www.darkmattercomposites.com

Unit 8 Redbourn Industrial Estate, High Street, Redbourn, Hertfordshire, AL3 7LG, UK

Registered in England & Wales No: 5395870



dark matter composites Ltd

Composite Course Information

Entry Requirements

No qualifications or previous experience is required unless otherwise stated on the specific course information sheet. If you are unsure please contact us.

Enrolments

- Enrolments are taken on a first come, first served basis. We require either an on-line booking or a completed enrolment form and full payment.
- On receipt of your booking/enrolment form, we will process your payment if there are places available on the course and issue a full course confirmation.
- If the course is full, your payment will not be processed and you will be advised accordingly.
- Please note that we do not take provisional bookings or hold any places. Course confirmations are only sent if places are available and full payment has been received into our account.

Payment

We accept the following forms of payment and can provide companies with pro-forma invoices where required:

- Credit and Debit cards including Mastercard, Visa, Maestro, Solo and American Express
- Personal or Company cheques payable to 'Dark Matter Composites Ltd'
- Paypal
- BACS, CHAPS or IBAN bank transfers

Course Fees

- The fees are stated on the individual course information sheets and are per delegate per course.
- Course fees stated are in pounds sterling and are subject to UK VAT at the current rate (20%).
- EU companies can reclaim VAT through their local VAT system. Non EU delegates cannot reclaim the VAT as the course is a service provided in the UK and not an exported product.
- The fees stated are valid until 31st December 2019.
- All fees stated include: provision of all materials, tools, equipment and protective clothing (except footwear, see below); lunch, tea & coffee for each day of the course; and course handouts.
- All course fees must be paid prior to the start of the course.
- Items produced by delegates can be taken away at the end of the course.

Location

Our courses are run at our dedicated training facilities in Redbourn, Hertfordshire, United Kingdom. We are close to London with good travel links to Central London and all London Airports, with London Luton Airport just 8 miles away. There are good transport links to the M1/M25 motorways and train links at the local towns of Hemel Hempstead, St Albans, Harpenden and Luton.

Times & Attendance

Each day starts promptly at 9am and finishes at approximately 6pm, Monday to Friday.

Clothing, tools and equipment

- Delegates must wear full-length trousers and closed leather shoes or safety boots (no trainers) during the course.
- All other tools, equipment and personal protective equipment are included in the course fee.

Course Assessment

Assessment activities are built into our courses, to give feedback on the achievement and potential of delegates. Delegates are assessed on their attendance, quality of practical work completed and a written test. Assessment marks are printed on the course certificates and kept on record.

Exclusions

Travel, accommodation and general sustenance expenses incurred by delegates are excluded from the course prices (except where otherwise stated).

Accommodation

Please note that we have an accommodation list that is available on our website or upon request.



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COURSE ENROLMENT FORM

Please complete the form in BLOCK letters

Course Code, Course Title, Course Date, Course Fee
Where did you find out about the course?

Personal Details

Title, First Name, Surname, Date of Birth
Address, Postcode
Telephone No., Mobile No., Email
Do you have any special dietary requirements or special needs? Yes / No
If 'Yes' please give details:

Employer or Emergency Contact Details

Company and/or Contact Name, Telephone No.
Address, Postcode

I confirm that I agree to the 'Course Enrolment Conditions' and that the information given above is correct. For applicants under 18 years old at the start of the course, I also confirm that I am a parent/legal guardian/employer (please delete as appropriate) of the applicant and give my consent for them to attend the course.

Name Signature Date

Payment

- Personal/Company cheque enclosed, payable to 'Dark Matter Composites Ltd'
UK Bank Transfer (payment details shall be provided upon enrolment receipt)
International Bank Transfer (payment details shall be provided upon enrolment receipt)
Paypal (we will send out a payment request on receipt of this application)
Credit Card

Card Type, Card Number, Start Date, Expiry Date, Security Number, Issue Number (switch only), Name on Card, Card Billing Address, Postcode

Please send completed forms to the address below. On receipt, we will process your enrolment and payment. Full course confirmations shall only be sent once payment has cleared.

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Course Enrolment Conditions

1. These Course Enrolment Conditions apply to all training services provided by Dark Matter Composites Ltd (DMC). Customer's Terms & Conditions or deviations from these are not applicable unless agreed in writing.
2. It is the customers' responsibility to check that the course is suitable for its delegate(s) training needs. We shall advise on course content and anticipated outcome as requested.
3. Enrolments are taken on a first come, first served basis and shall only be confirmed on receipt of completed enrolment forms and receipt of full payment.
4. For company and group bookings, an enrolment form must be completed for each delegate.
5. Courses will be confirmed as running as soon as sufficient applications are received and no later than 2 weeks prior to the course start date.
6. All course fees are per delegate per course and include: provision of all materials, tools and protective clothing (except footwear, see below); lunch, tea & coffee for each day of the course; and course handouts.
7. Payment of course fees are due prior to the course start date. Prices stated are in pounds sterling.
8. Travel, accommodation and general sustenance expenses incurred by delegates are excluded from the course fees (except where otherwise stated).
9. Cancellations by delegates prior to the course will be refunded on the following basis: 14 calendar days or more 80%; less than 14 calendar days no refund. If a cancellation is unavoidable by DMC, an alternative date or full refund will be given.
10. Transferral of bookings applies to a change in course or course date and must be completed 14 calendar days prior to the start of the original course booking. Each transferred booking, will be subject to an administration and materials charge equivalent to 20% of the course fee. A maximum of two booking transfers will be processed. Outside of these transfer terms, cancellation terms will apply.
11. Delegates must advise DMC of any dietary requirements or special needs on enrolment.
12. The outcome and achievement of delegates is based upon the ability and attendance of the individual delegates.
13. DMC shall not be liable for any kind of damage arising directly or indirectly out of or in connection with the performance or non-performance of the training, unless such damages are caused by the gross negligence or intent of DMC or its employees.
14. Delegates attending DMC courses must comply with safety procedures covered at the start of and during each course. DMC seeks to achieve the highest standards in health, safety and the environment and anticipate that customers and their delegates will assist us in achieving these objectives.
15. Delegates must wear full-length trousers and closed leather shoes or safety boots (no trainers) during the course. Delegates who do not wear appropriate clothing and footwear will not be able to take a full part in practical sessions.
16. Marked tools and equipment shall be issued and checked with delegates at the start of the course. Delegates may be charged for tools and equipment not returned.
17. Copyrights on licensed material provided by DMC remain with DMC. Copyrights on third party licensed materials remain with identified third parties. Licensed materials include but are not limited to all course documentation, manuals and instructions in electronic or printed form. The Customer/Delegate shall not copy, make accessible or distribute licensed material to third parties without DMC's prior written consent.
18. The Customer/Delegate acknowledges and agrees that a breach of copyright cannot be compensated adequately by an award of damages or indemnity or other pecuniary remedy and DMC shall be entitled in the event of any such breach to the remedies of injunction specific performance or other equitable relief to redress any such breach.
19. DMC will treat any information about delegates and/or any internal business information of the Customer/Delegate as confidential.
20. The validity, construction and performance of these conditions shall be governed by the Laws of England.